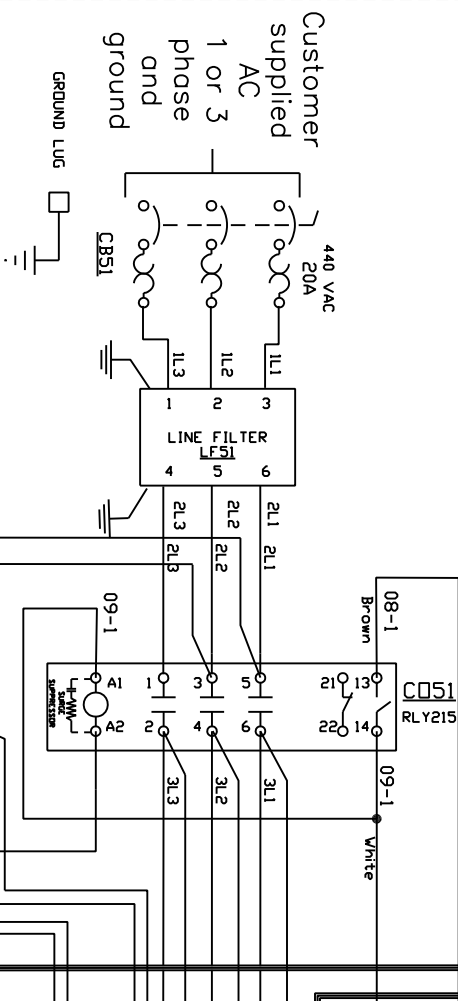


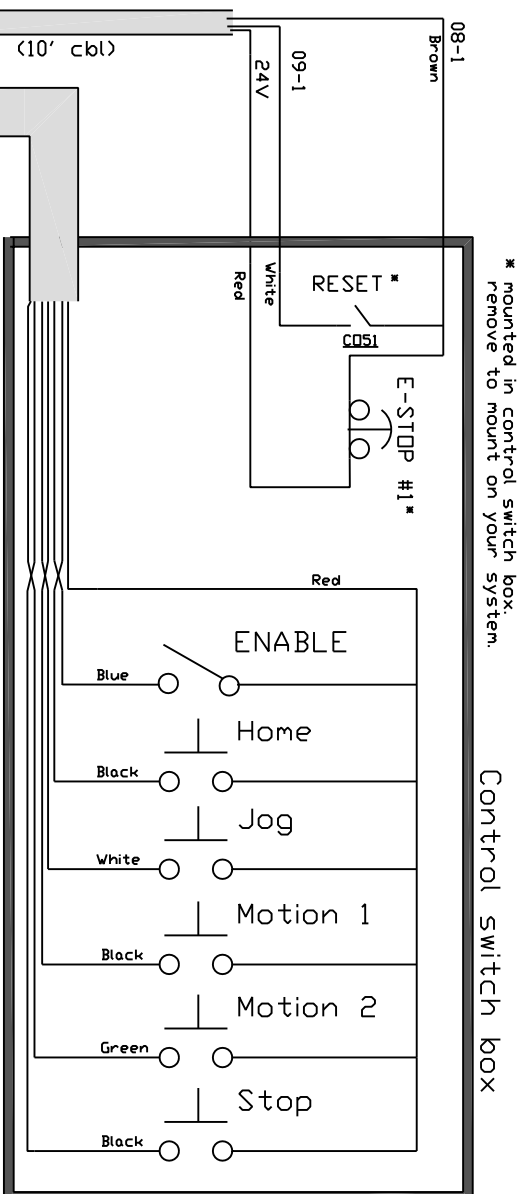
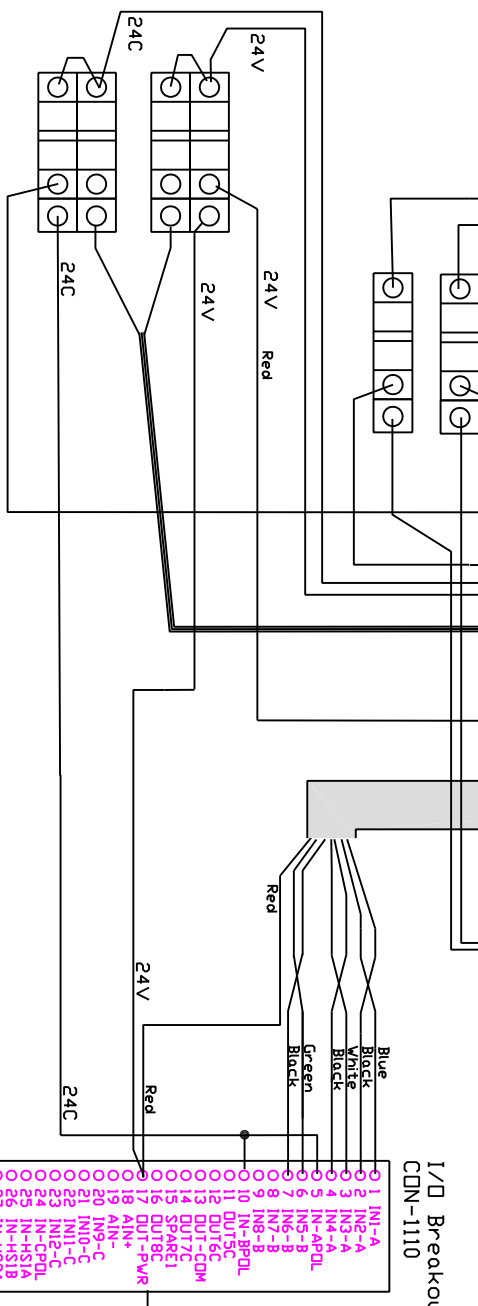
Note MMI and 2 cables sold separately as MM1K-8050 or MM1K-8070

Dff panel

On panel



- Kit Power
- 0.5 HP 1 phase
  - 1.0 HP 1 phase
  - 1.5 HP 1 or 3 phase
  - 2.0 HP 1 or 3 phase
  - 3.0 HP 1 or 3 phase
- For all 208-240 VAC

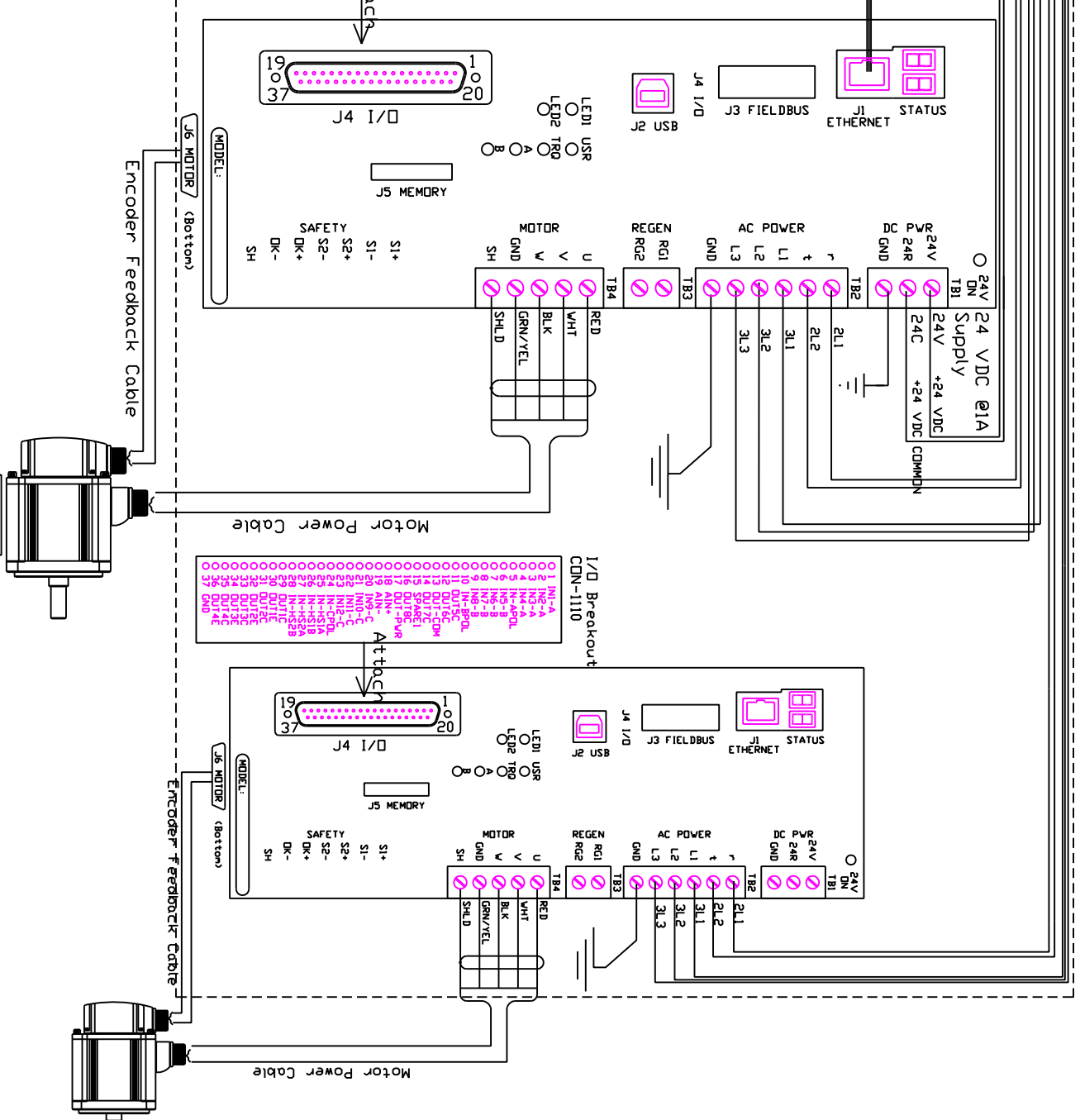


\* mounted in control switch box. remove to mount on your system.

Detach from panel.

# 230VAC Dual Axis System

- Notes:
- All AC power wire 14 AWG black.
  - All 24 VDC wiring 18 AWG blue or blue/wht.
  - All ground wires 14 AWG green/yellow.
  - Cable color codes as indicated.
  - E-Stop and Reset are mounted in control switch box. Remove from box for use on your machine.
  - E-Stop function: When E-Stop PB open bus power contactor opens. To reset close E-Stop PB then momentarily close Reset PB, until contactor engages.



REV	DATE	BY	CHKD	APPV	DESCRIPTION
1	4/15/2015	JMB			230V Indexer Kit
2					Dual Axis
3					Rec. Wiring
4					ACAD 14 DXDK230S2-1A

REV	DATE	BY	CHKD	APPV	DESCRIPTION
1					230V Indexer Kit
2					Dual Axis
3					Rec. Wiring
4					ACAD 14 DXDK230S2-1A