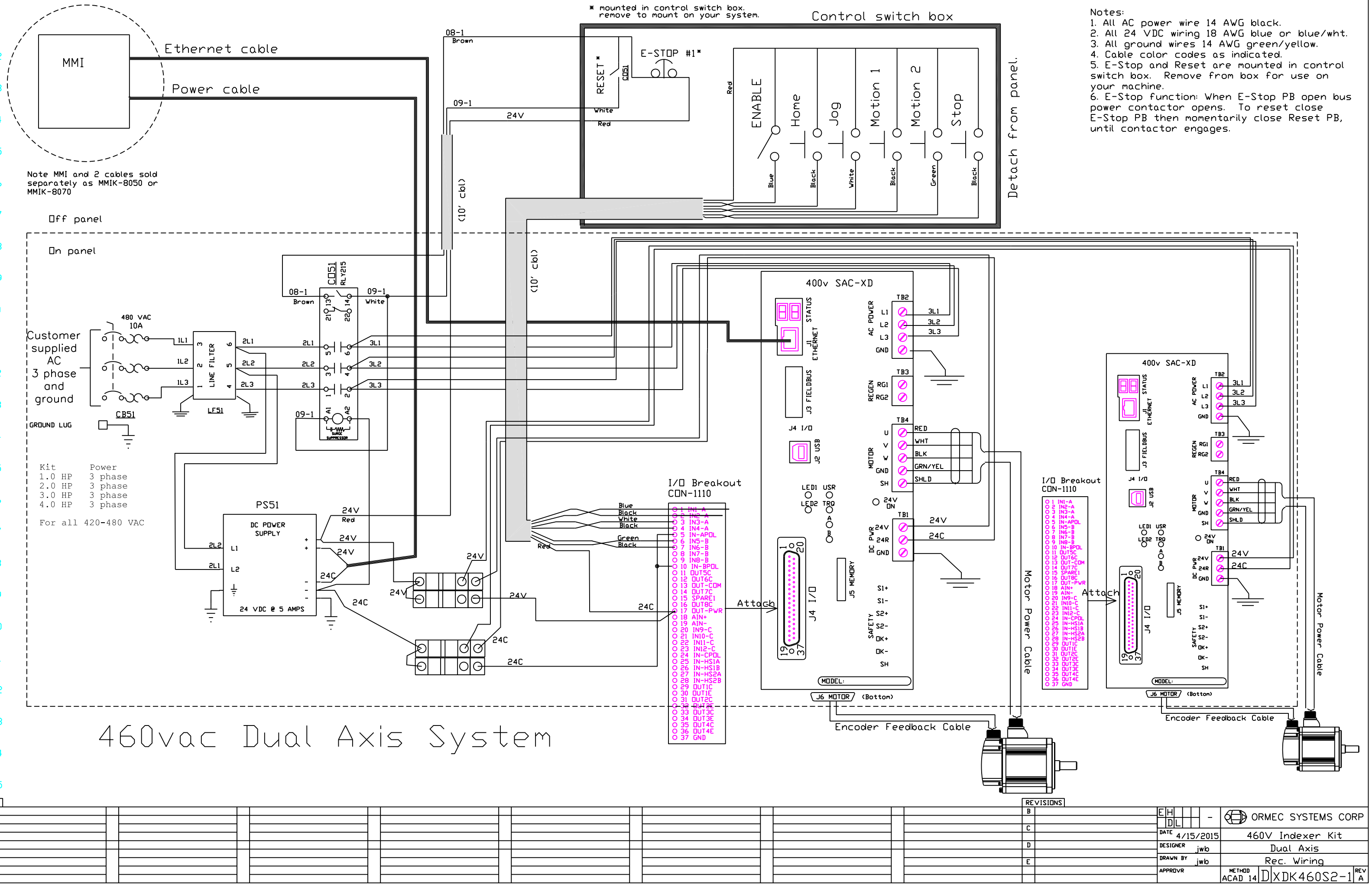

Notes:
1. All AC power wire 14 AWG black.
2. All 24 VDC wiring 18 AWG blue or blue/wht.
3. All ground wires 14 AWG green/yellow.
4. Cable color codes as indicated.
5. E-Stop and Reset are mounted in control switch box. Remove from box for use on your machine.
6. E-Stop function: When E-Stop PB open bus power contactor opens. To reset close E-Stop PB then momentarily close Reset PB, until contactor engages.

NOTES
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REVISIONS
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E

ORMEC SYSTEMS CORP	
DATE 4/15/2015	460V Indexer Kit
DESIGNER jwb	Dual Axis
DRAWN BY jwb	Rec. Wiring
APPRDVR	METHOD ACAD 14 D XDK460S2-1 REV A