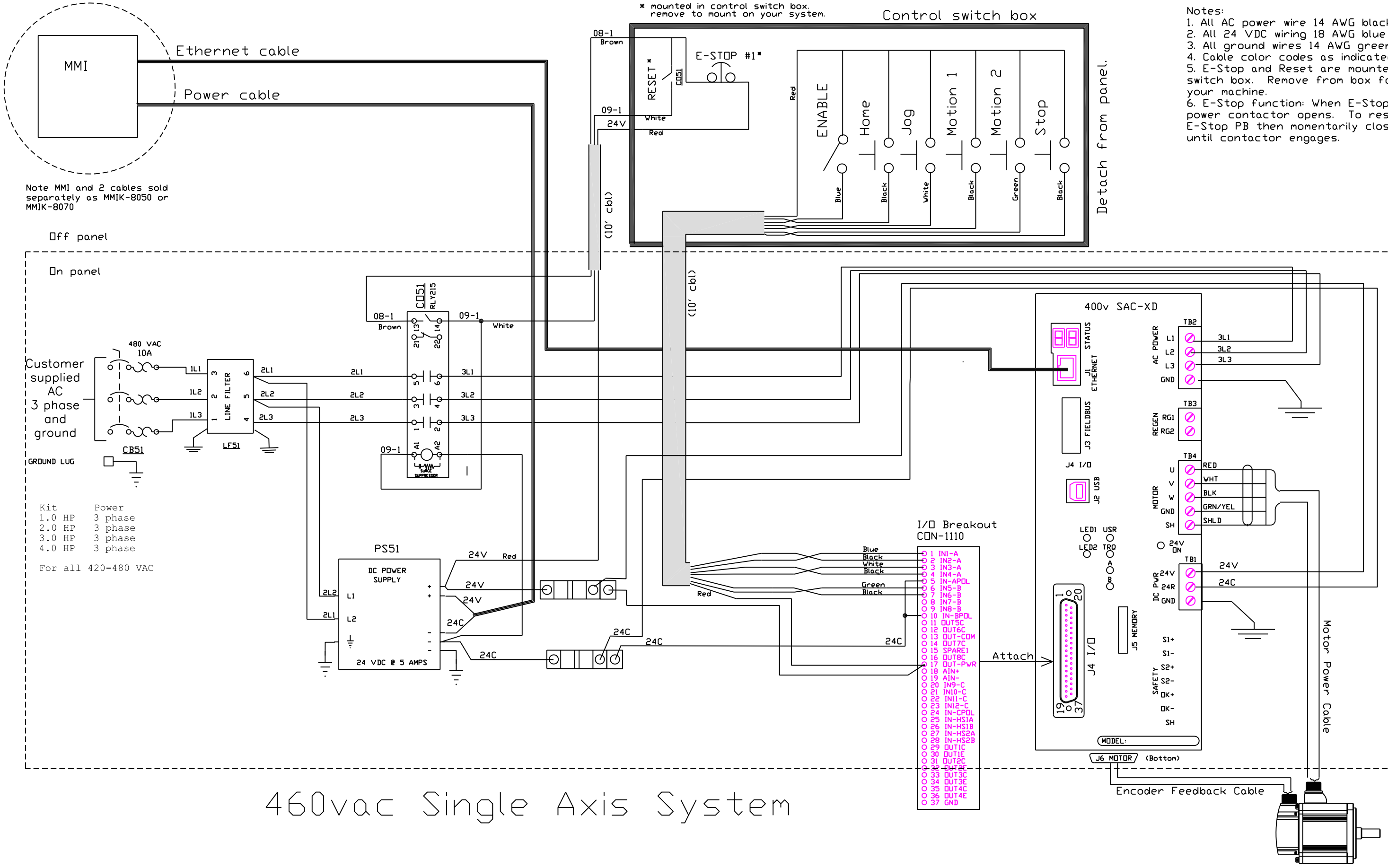

Notes:
1. All AC power wire 14 AWG black.
2. All 24 VDC wiring 18 AWG blue or blue/wht.
3. All ground wires 14 AWG green/yellow.
4. Cable color codes as indicated.
5. E-Stop and Reset are mounted in control switch box. Remove from box for use on your machine.
6. E-Stop function: When E-Stop PB open bus power contactor opens. To reset close E-Stop PB then momentarily close Reset PB, until contactor engages.

460vac Single Axis System

NOTES

REVISIONS

DATE	4/15/2015
DESIGNER	jwb
DRAWN BY	jwb
APPROVR	

ORMEC SYSTEMS CORP

460V Indexer Kit

Single Axis

Rec. Wiring

METHOD ACAD 14 D XDK460S1-1